

1. Calculation of norm volume flow for PDF Flow-Sensor

$$V_n = \sqrt{[(\Delta p * p_A) / (\rho_n * T_a)] * D_i^2 * K / 15,23}$$

2. Calculation of operating volume flow for PDF Flow-Sensor

$$V_b = \sqrt{(\Delta p / \rho) * D_i^2 * K / 25}$$

3. Substituted diameter for rectangular ducts

$$D_i = \sqrt{(A * B / \pi) * 2}$$

4. Calculation of mass flow for PDF Flow-Sensor

$$M = \sqrt{[(\Delta p * p_A) / (\rho_n * T_a)] * D_i^2 * K / 15,23 * \rho_n}$$

or

$$M = \sqrt{(\Delta p * \rho) * D_i^2 * K * 1/25}$$

Formula letter	Unit	Meaning
V _n	Nm ³ /h	Norm volume flow
D _i	mm	Inside diameter of duct
Δp	mbar	Measured ram pressure at PDF Flow-Sensor
K	1	Dimensionless transmission factor of the PDF Flow-Sensor. Get it from the differential pressure calculation or from the packing list
M	kg/h	Mass flow
ρ _n	kg/Nm ³	Norm density of the medium at T=273,15 K and p=101,325 kPa
ρ	kg/m ³	Density of the medium under operating conditions
p _A	kPa	Absolute pressure (against vacuum) of the medium
T _a	K	Temperature of the medium in Kelvin
A	mm	Edge length 1 if rectangular duct
B	mm	Edge length 2 if rectangular duct